



## PROPERTIES OF GRAPHITE GRADE ELLOR+20

### GENERAL

Isomolded, very fine grain, high strength. high density, isotropic graphite. Maximum inert service temperature 5,000 F (2760 °C).

### TYPICAL APPLICATIONS

Formulated for use in most EDM applications requiring medium metal removal rates and good surface finish. Relatively low wear rates in finishing operations. Surface finish 3.15 to 6.3 Raµm.

### PROPERTIES

	Typical Values	
	English Units	SI Units
<b>Bulk Density</b>	112 lbs/ft <sup>3</sup>	1,81 g/cm <sup>3</sup>
<b>Grain Size</b>	0.0005 inch	11 µm
<b>Specific Resistance</b>	0.00049 ohm-in	1240 µohm.cm
<b>Flexural Strength</b>	7,500 psi	52 MPa
<b>Tensile Strength</b>	4,500 psi	31 MPa
<b>Compressive Strength</b>	15,000 psi	103 MPa
<b>Hardness - Shore</b>	65	65
<b>Hardness - Rockwell H</b>	70	70
<b>Coefficient of Thermal Expansion (400 to 500°C)</b>	2.8 x 10E-6/°F	5,0 x 10E-6/°C
<b>Porosity</b>	10%	10%
<b>Thermal Conductivity</b>	60 Btu-Ft/Ft <sup>2</sup> Hr°F	104 W/m°C
<b>Ash</b>	400 ppm	400 ppm

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